

Standard material is galvalume with Kynar 500 finish. Other metals are available including G90 galvanized steel, aluminum, stainless steel and copper.

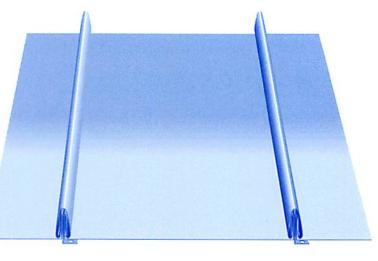
Multi mil thick Kynar 500, vinyl plastisol and polyesters are also available.

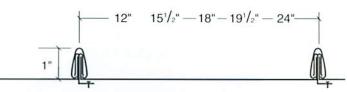
Air infiltration and water penetration tests on the metal roof system in accordance with ASTM E283-84 and E331-86.

A full line of accessories and other services are offered.

Consult MORIN for additional product performance testing.

Factory or job site curing available.





Max. length =48'-0" Gages=24 and 22 C=12", 15'/₂", 18", 19'/₂" or 24" D=1"

DESIGN TABLE FOR MAXIMUM CLIP SPACING SCR SERIES ROOF PANELS

WIDTH GAGE SPAN		12 INCH				15-1/2 INCH				19 1/2 INCH			
		24		22		24		22		24		22	
		1	3	1	3	1	3	1	3	1	3	1	3
		UPI	LIFT LO	AD MA	XIMUM	SPAN	IN FEE	T-INCH	ES-CLI	SPAC	ING		
30PSF	f	2-8	2-8	3-2	3-0	2-4	2-4	2-9	2-8	2-2	2-2	2-6	2-4
60PSF	f	1-10	1-10	2-2	2-1	1-8	1-8	2-0	1-10	1-6	1-6	1-9	1-8
90PSF	f	1-7	1-7	1-9	1-8	1-4	1-4	1-7	1-6	1-2	1-2	1-6	1-4

PROFILE ENGINEERING PROPERTIES PER FOOT OF WIDTH

NORMAL GAGE	THICK- NESS	S+ IN3/FT	I+ in3/ft	S- IN3/FT	I- IN3/FT
24	.0256	.0107	.0083	.0126	.0044
22	.0316	.0132	.0103	.0172	.0058

EXPLANATORY NOTES FOR DESIGN TABLE

- 1. Panel span conditions: 1 = SIMPLE 3 = TRIPLE SPAN OR MORE.
- Values in table indicate span between adjacent panel clips. Since clips may be attached onto a variety of roof substrate, screw pull out loads must be
 engineered to resist Specified uplift loads, (consult MORIN engineering).
- Span length limitation factors:
 - f = stress factor limitation, using allowable stress increased 33% for wind load. D = span from L/240 as the maximum allowable deflection but not exceeding the allowable span for stress.
- Fy = 33,000 PSI (GRADE A) Yield strength steel used in determining spans.